

孔徑公差表

單位 : μm

尺寸 範圍 (mm)	E			F			G		H						Js		J		K		M		N		P	R	尺寸 範圍 (mm)
	E7	E8	E9	F6	F7	F8	G6	G7	H5	H6	H7	H8	H9	H10	Js6	Js7	J6	J7	K6	K7	M6	M7	N6	N7	P7	R7	
3 ~ 6	+32 +20	+38 +20	+50 +20	+18 +10	+22 +10	+28 +10	+12 +4	+16 +4	+5	+8	+12	+18	+30	+48	± 4	± 6	+5 -3	+6 -6	+2 -6	+3 -9	-1 -9	0 -12	-5 -13	-4 -16	-8 -20	-11 -23	3 ~ 6
6 ~ 10	+40 +25	+47 +25	+61 +25	+22 +13	+28 +13	+35 +13	+14 +5	+20 +5	+6	+9	+15	+22	+36	+58	± 4.5	± 7.5	+5 -4	+8 -7	+2 -7	+5 -10	-3 -12	0 -15	-7 -16	-4 -19	-9 -24	-13 -28	6 ~ 10
10 ~ 14	+50	+59	+75	+27	+34	+43	+17	+24	+8	+11	+18	+27	+43	+70	± 5.5	± 9	+6	+10	+2	+5	-4	0	-9	-5	-11	-16	10 ~ 14
14 ~ 18	+32	+32	+32	+16	+16	+16	+6	+6	0	0	0	0	0	0	± 5.5	± 9	-5	-8	-9	-12	-15	-18	-20	-23	-29	-34	14 ~ 18
18 ~ 24	+61	+73	+92	+33	+41	+53	+20	+28	+9	+13	+21	+33	+52	+84	± 6.5	± 10.5	+8	+12	+2	+6	-4	0	-11	-7	-14	-20	18 ~ 24
24 ~ 30	+40	+40	+40	+20	+20	+20	+7	+7	0	0	0	0	0	0	± 6.5	± 10.5	-5	-9	-11	-15	-17	-21	-24	-28	-35	-41	24 ~ 30
30 ~ 40	+75	+89	+112	+41	+50	+64	+25	+34	+11	+16	+25	+39	+62	+100	± 8	± 12.5	+10	+14	+3	+7	-4	0	-12	-8	-17	-25	30 ~ 40
40 ~ 50	+50	+50	+50	+25	+25	+25	+9	+9	0	0	0	0	0	0	± 8	± 12.5	-6	-11	-13	-18	-20	-25	-28	-33	-42	-50	40 ~ 50
50 ~ 65	+90	+106	+134	+49	+60	+76	+29	+40	+13	+19	+30	+46	+74	+120	± 9.5	± 15	+13	+18	+4	+9	-5	0	-14	-9	-21	-30	50 ~ 65
65 ~ 80	+60	+60	+60	+30	+30	+30	+10	+10	0	0	0	0	0	0	± 9.5	± 15	-6	-12	-15	-21	-24	-30	-33	-39	-51	-62	65 ~ 80
80 ~ 100	+107	+126	+159	+58	+71	+90	+34	+47	+15	+22	+35	+54	+87	+140	± 11	± 17.5	+16	+22	+4	+10	-5	0	-16	-10	-24	-38	80 ~ 100
100 ~ 120	+72	+72	+72	+36	+36	+36	+12	+12	0	0	0	0	0	0	± 11	± 17.5	-6	-13	-18	-25	-28	-35	-38	-45	-59	-76	100 ~ 120
120 ~ 140																											120 ~ 140
140 ~ 160	+125 +85	+148 +85	+185 +85	+68 +43	+83 +43	+106 +43	+39 +14	+54 +14	+18	+25	+40	+63	+100	+160	± 12.5	± 20	+18 -7	+26 -14	+4 -21	+12 -28	-8 -33	0 -40	-20 -45	-12 -52	-28 -68	-48 -88	140 ~ 160
160 ~ 180																											160 ~ 180
180 ~ 200																											180 ~ 200
200 ~ 225	+146 +100	+172 +100	+125 +100	+79 +50	+96 +50	+122 +50	+44 +15	+61 +15	+20	+29	+46	+72	+115	+185	± 14.5	± 23	+22 -7	+30 -16	+5 -24	+13 -33	-8 -37	0 -46	-22 -51	-14 -60	-33 -79	-60 -106	200 ~ 225
225 ~ 250																											225 ~ 250
250 ~ 280	+162 +110	+191 +110	+240 +110	+88 +56	+108 +56	+137 +56	+49 +17	+69 +17	+23	+32	+52	+81	+130	+210	± 16	± 26	+25 -7	+36 -16	+5 -27	+16 -36	-9 -41	0 -52	-25 -57	-14 -66	-33 -88	250 ~ 280	
280 ~ 315																											280 ~ 315
315 ~ 355	+182 +125	+214 +125	+265 +125	+98 +62	+119 +62	+151 +62	+54 +18	+75 +18	+25	+36	+57	+89	+140	+230	± 18	± 28.5	+29 -7	+39 -18	+7 -29	+17 -40	-10 -46	0 -57	-26 -62	-16 -73	-41 -98	315 ~ 355	
355 ~ 400																											355 ~ 400
400 ~ 450	+198 +135	+232 +135	+290 +135	+108 +68	+131 +68	+165 +68	+60 +20	+83 +20	+27	+40	+63	+97	+155	+250	± 20	± 31.5	+33 -7	+43 -20	+8 -32	+18 -45	-10 -50	0 -63	-27 -67	-17 -80	-45 -108	400 ~ 450	
450 ~ 500																											450 ~ 500